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PRESSURE MONITORING DEVICE FOR A PAINT SPRAY GUN

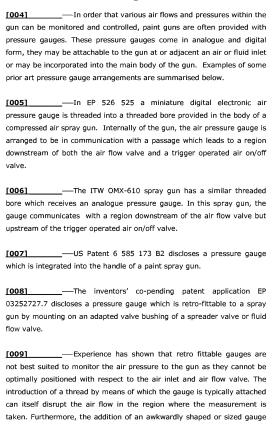
RELATED APPLICATIONS

The present application is a National Phase entry of International Application Number PCT/IB2005/000404, filed February 17, 2005, which claims priority from, British Application Numbers 0403605.9 filed February 19, 2004 and 0501467.5 filed January 25, 2005, the disclosures of which are hereby incorporated by reference herein in their entirety.

TECHNICAL FIELD

BACKGROUND

[003] ---Paint spray guns are well know in which gas under pressure is used to atomise fluid (such as paint) through a nozzle of the gun to form a spray. Typically, the gas under pressure is air from a compressed air supply. Such guns are generally provided with an air flow valve adjacent the air inlet of the gun which can be adjusted to control the airflow into the gun. Paint is supplied to the gun through a separate inlet and its flow rate can also be adjusted by means of a fluid flow valve. The nozzle is located in a spray head which comprises the nozzle and an air cap positioned around the nozzle. A spreader valve associated with the air cap is operable to adjust air flow to outlets in a pair of horns provided on the air cap. Air meeting the paint at the spray head atomises the paint to produce a spray which is released from the gun via the nozzle. The spread, shape and size of atomised plume leaving the gun can be adjusted by adjusting the spreader valve, changes in air pressure at the air cap result in adjustment of the area covered by a spray released from the gun.



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to a gun can imbalance the gun and interfere with the user's normal operation of the gun.

[0010] —Whilst there is more flexibility in positioning of integrated gauges, these gauges have historically been designed into existing our designs. Integrated designs must address ergonomics as well as technical requirements and the result is often a compromise of the two. Consequently the adapted designs may not be the most ergonomic or have the most optimally positioned take off point for the gauge. In addition, such guns are inherently more expensive than existing guns to which gauges can be retrofitted. Furthermore, integrated arrangements are expensive and complex to repair should the gauge become damaged. In some circumstances, the entire gun may need to be replaced. [0011] --- Manufacturers of paint and/or paint spray guns recommend standard pressures for air at the air inlet of a gun to achieve a desired paint finish or colour match, thus it is desirable to be able to accurately monitor and control pressure of air entering the air inlet. From a technical perspective, it is desirable to have the pressure take off point close to or directly downstream of the air flow valve, this has not been achieved with prior art arrangements as such positioning of a gauge with

Mhen an airflow valve is used to reduce a high inlet pressure to a low output pressure, the position of the valve head produces a high pressure drop which causes a relatively high speed air jet. Air velocity can vary from 20ms⁻¹ to more than 332 ms⁻¹ depending on the position of the valve. Air flowing past a pressure gauge at high speeds can influence the pressure gauge's reading. The pressure reading recorded will be lower than the actual pressure. This will make it difficult to accurately control the pressure of the air entering the air inlet.

respect to air flow valves of existing guns is contrary to ergonomics.

SUMMARY

monitoring device for a paint spray gun which at least in part alleviates
problems recognised in prior art arrangements.
In accordance with the present invention there is
provided a pressure monitoring device for a paint spray gun the pressure
monitoring device comprising;
[0015] —a housing having an air inlet, an air outlet and an air
passage connecting the inlet and the outlet;
[0016]means for coupling the air inlet with an outlet of a
compressed air supply and means for coupling the air outlet with an air
nlet of a paint spray gun;
a digital pressure gauge housed in the housing and
positioned to monitor pressure at a pressure take off point in the air
passage;
a valve housed in the housing and operable to adjust
air flow in the air passage;
valve adjustment means associated with the valve and
accessible externally of the housing; wherein the air inlet, air outlet and
air passage are shaped and the valve is positioned so as to provide
minimal turbulence of air flow and minimal pressure drop through the
device and the pressure take off point is downstream of the valve.
Conveniently, the inlet and the outlet are arranged
substantially in line with each other. Such an arrangement allows the
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nousing to be compact and of uniform shape.
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circular cross sectioned portion to the chord of the segmental cross sectioned portion. The cavities are desirably arranged on either side of a longitudinal axis of the housing with the chords in substantially parallel alignment.

-The air passage is conveniently provided in the form of a bore which passes through the two segmental sections. Desirably the air passage bore has an axis which is substantially orthogonal to the longitudinal axis of the housing. The tapered sections of the two cavities

may be at the same angle or at different angles. —One or both of the segmental cross-sectioned portions. may terminate in a taper extending from the chord to the arc of the segment, desirably such that the chord surface of the segmental cross sectioned portion is longer than the arched surface. In such embodiments, the pressure take off point is desirably situated in the taper. [0024] —In one embodiment, the air inlet and air outlet comprise a pair of cavities of substantially the same size and shape, each cavity having a substantially circular cross sectioned portion adjacent the entry of the air inlet and exit of the air outlet and a substantially segmental cross sectioned portion adjacent the pressure take off point and passing through a plane which includes the pressure take off point, the substantially circular and segmental cross-sectioned portions being separated by a tapered section tapering from the circumference of the circular cross sectioned portion to the chord of the segmental cross sectioned portion.

—The tapers are desirably at an angle of from about 30° to about 80° with respect to the common axis (or longitudinal axis of the housing), more desirably between about 55° and 80° and preferably

[0025]

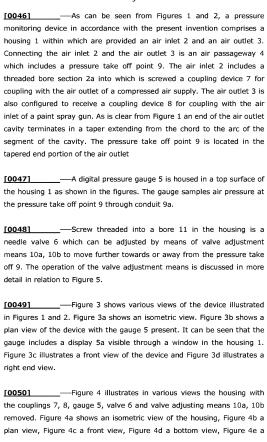
between about 60° and 70°.

—The air passage is conveniently formed by provision of a bore having a central axis aligned orthogonally with respect to both the common axis of the air inlet and air outlet and the chords of the segmental cross sectioned portions, and the valve seat is located in the bore.
—Desirably, the digital gauge has a human readable display visible at a surface of the housing. Preferably, the gauge display and valve adjustment means are arranged in line with each other or opposing surfaces of the housing and in a plane substantially orthogona to the plane which contains the air inlet and air outlet. This configuration is desirable for aesthetic and ergonomic reasons. It is to be understood that other configurations would still perform the desired technical effect and are not intended to be excluded from the scope of the appended claims.
The valve is conveniently a needle valve and the valve adjustment means a screw threaded knob. Desirably the thread of the knob is selected to allow very fine adjustment of the air flow, increments of adjustment being at least comparable to the resolution of the pressure gauge.

[0031] ——As the valve, gauge, air outlet and inlet and an air
passage are all incorporated in the device, each can be engineered and
positioned to ensure that the pressure take off point is positioned in a
region where there is minimal turbulence of air flowing through the air
passage. With the pressure take off point located close to and
downstream of the air flow valve, it is possible to obtain very accurate
measurements of pressure of air entering the gun inlet.
through the device can be reversed.
The integrated device is more compact and lightweight
than conventional "add-on" arrangements yet can conveniently be retro
fitted to existing guns. The devices are easily replaceable in the event
they are damaged without the need to tamper with or replace the gun.
It will be appreciated that various coupling means may
be used to couple the air inlet and air outlet of the device respectively to a
compressed air supply and air inlet of a paint spray gun, the coupling
means can be selected from known coupling devices specifically for a
given gun and air supply combination. The device is highly adaptable and
retro fittable to a wide variety of paint gun designs.
valve in the device renders redundant the air flow valve conventionally
provided on a paint spray gun, such valves could, in future be omitted
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provided on a paint spray gun, such valves could, in future be omitted from newly manufactured guns thereby reducing the costs of manufacture of the gun. BRIEF DESCRIPTION OF THE DRAWINGS [0036] ——For the purposes of exemplifications, an embodiment
provided on a paint spray gun, such valves could, in future be omitted from newly manufactured guns thereby reducing the costs of manufacture of the gun. BRIEF DESCRIPTION OF THE DRAWINGS

——Figure 1 shows a longitudinal cross section through an
embodiment of a pressure monitoring device in accordance with the
nvention.
Figure 2 shows a transverse cross section through the
embodiment of Figure 1.
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[0039] —Figures 3a-3d—shows show in various views the
embodiment of Figures 1 and 2.
[0040] —Figures 4 <u>a-4q-shows show</u> in more detail views of the
housing of the embodiment of Figures 1 to 3.
[0041]Figure 5 shows in more detail, the valve and valve
adjusting means of the embodiment of Figures 1 to 4.
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Figure 6 shows in isometric projection the shape of the
combined air inlet, air outlet and air passage of the embodiment of the
nvention, in longitudinal cross section.
[0043] —Figure 7 illustrates how the shape of Figure 6 may be formed from a die cast or injection moulded air inlet and outlet and a later
added bore.
Figure 8 shows a longitudinal cross section through an
alternative embodiment of a pressure monitoring device wherein the
direction of air flow is reversed.
—Figure 9 shows generally a paint spray gun retro fitted
with the embodiment of Figures 1 to 4.

DETAILED DESCRIPTION OF THE EMBODIMENTS



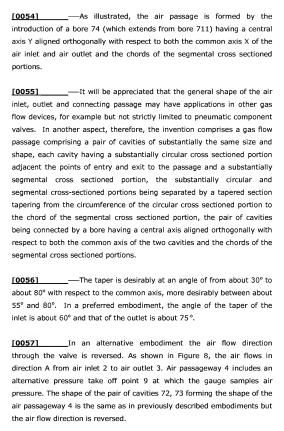
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left end view and Figure 4f a right end view. Figure 4g illustrates the view of Figure 4c in cross section.

—Figure 5 shows in more detail the valve 6 and valve adjustment means 10a, 10b. The arrangement comprises a main valve body 18 which carries a threaded member 14 having an external, left hand thread 17 onto which is screwed a valve closure member 6a. At an opposing end of the threaded member 14, the threaded member is provided with a bore 13 having an internal screw thread 13a into which is screwed an adjustment screw 10b. which secures adjustable knob 10a to the threaded member 14 and main valve body 18. an O-ring 15 seals the valve. As can be seen in Figure 1, the assembled valve 6 and valve adjustment means 10a, 10b can be screwed into a bore 11 of the housing 1 by means of complementary screw threads provided in the bore and on the main valve body 18.

[0052] —It will be appreciated that turning of knob 10a will cause turning of screw 10b which in turn will travel along the screw thread 13a of the threaded member 14 causing the valve closure member 6a to extend from or be withdrawn into (depending on the direction in which the knob 10a is turned) the main valve body 18.

_____Figure 6 shows generally the shape of the space defined by the air inlet 2, air outlet 3, connecting air passage 4 and bore 11 within the housing 1. Figure 7 shows how the shape can be formed from a pair of cavities 72, 73 of substantially the same size and shape, each cavity having a substantially circular cross sectioned portion adjacent the entry of the air inlet and exit of the air outlet and a substantially segmental cross sectioned portion 72a, 73a adjacent to the pressure take off point and passing through a plane which includes the pressure take off point, the substantially circular and segmental cross-sectioned portions being separated by a tapered section 72b, 73b tapering from the circumference of the circular cross sectioned portion to the chord of the segmental cross sectioned portion.



The reversal of air flow direction enables an accurate pressure reading to be taken even when the valve closure member 6a is screwed to a position close to the valve seat 6b. This arrangement leaves only a very small annulus in air passageway 4 and produces a high pressure drop from the air inlet 2 to the air outlet 3. The pressure take off point 9 is located in a cavity downstream of the valve, where the high pressure drop does not affect the pressure of the air sampled. As in previous embodiments, a digital pressure gauge 5 is housed in a top surface of the housing 1 as shown in Figure 8.

[0059] —As is shown in Figure 9, a paint spray gun 81 generally comprises a gun body 87 having a trigger 86 mounted thereon. At the top end of the gun is an air cap 84 which surrounds a nozzle (not shown)

comprises a gun body 87 having a trigger 86 mounted thereon. At the top end of the gun is an air cap 84 which surrounds a nozzle (not shown) through which atomised paint is delivered. Air flow to the nozzle 84 can be adjusted by means of spreader valve 83. Near to the nozzle is a paint inlet port 85 to which a supply of paint (not shown) can be connected. Situated just below the spreader valve 83 is a fluid flow valve 82 which can be adjusted to control the flow rate of paint being delivered to the gun 81. Supply of fluid to the gun 81 is generally controlled by operation of the trigger 86. At the bottom of the gun 81 is an air inlet port 88 and adjacent to the air inlet port 88 is an air flow valve 89 operable to adjust the flow rate of air entering the inlet port 88. Connected to the air inlet port 88 by means of coupling 8 is a pressure monitoring device 80 as previously described. It will be appreciated that with the pressure monitoring device 80 in place, the air flow valve 89 becomes redundant. as air flow can be adjusted by means of the valve 6 embodied and valve adjustment means 10a, 10b embodied in the pressure monitoring device 80

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specific description are not intended strictly to limit the scope of the invention as claimed.